

Garant**ZCMX 09T304, Grade: HBZ120**

Order data

Order number	268438 HBZ120
GTIN	4062406392772
Item class	21E

Description

Suitable for :

Boring tool No. 268463 – 268468, size 8.

suitable for tool dia. D_c : 18 mm

Grade: HBZ120

Cutting depth a_p : 0.4 - 2 mm

Feed rate when turning: 0.1 - 0.3 mm

Feed rate when drilling: 0.03 - 0.12 mm

Cutting speed v_c main application: 90 - 200 m/min

Technical description

Tool material	Carbide
Feed rate when drilling	0.03 - 0.12 mm
Corner radius	0.4 mm
Coating	PVD
Grade	HBZ120

Main application	M
Cutting speed v_c main application	90 - 200 m/min
Cutting conditions	continuous
Number of changes/inserts	2
ISO code indexable insert	ZCMX 10T308
Cutting depth a_p	0.4 - 2 mm
Feed rate when turning	0.1 - 0.3 mm
suitable for tool dia. D_c	18 mm
Type of product	Indexable insert for turning