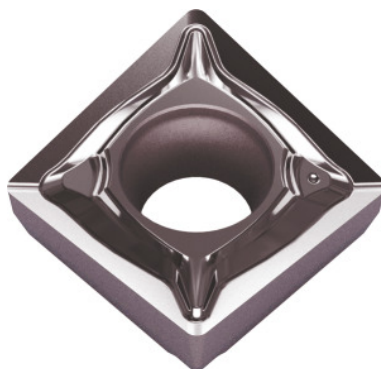


Garant**ZCMX 130404, Grade: HBZ310**

Order data

Order number	268443 HBZ310
GTIN	4062406392734
Item class	21E

Description

ZCMX 130404 HBZ310 Grade: HBZ310

Cutting depth a_p : 0.2 - 4 mm

Feed rate when turning: 0.05 - 0.4 mm

Feed rate when drilling: 0.03 - 0.3 mm

Cutting speed v_c main application: 200 - 600 m/min

Technical description

Cutting speed v_c main application	200 - 600 m/min
Coating	PVD
Tool material	Carbide
ISO code indexable insert	ZCMX 130404
Number of changes/inserts	2
Feed rate when turning	0.05 - 0.4 mm
Cutting conditions	continuous
Cutting depth a_p	0.2 - 4 mm

Main application	N
Grade	HBZ310
Corner radius	0.4 mm
Feed rate when drilling	0.03 - 0.3 mm
suitable for tool dia. D_c	25 mm
Type of product	Indexable insert for turning