

Garant**ZCMX 130408, Grade: HBZ030**

Order data

Order number	268444 HBZ030
GTIN	4062406392291
Item class	21E

Description

Version:

Harder substrate for longer tool life with thinner CVD coating. Especially for facing and longitudinal turning applications.

suitable for tool dia. D_c : 25 mm

Grade: HBZ030

Cutting depth a_p : 0.4 - 2 mm

Feed rate when turning: 0.1 - 0.3 mm

Feed rate when drilling: 0.03 - 0.12 mm

Cutting speed v_c main application: 70 - 200 m/min

Technical description

Tool material	Carbide
ISO code indexable insert	ZCMX 130408
Feed rate when turning	0.1 - 0.3 mm
Cutting speed v_c main application	70 - 200 m/min
Feed rate when drilling	0.03 - 0.12 mm

Cutting conditions	continuous
Corner radius	0.8 mm
Grade	HBZ030
Coating	CVD
Cutting depth a_p	0.4 - 2 mm
Main application	P
Number of changes/inserts	2
suitable for tool dia. D_c	25 mm
Type of product	Indexable insert for turning