

Garant**ZCMX 130408, Grade: HBZ120**

Order data

Order number	268444 HBZ120
GTIN	4062406392819
Item class	21E

Description

ZCMX 130408 HBZ120 Grade: HBZ120

Cutting depth a_p : 0.4 - 2 mm

Feed rate when turning: 0.1 - 0.3 mm

Feed rate when drilling: 0.03 - 0.12 mm

Cutting speed v_c main application: 90 - 200 m/min

Technical description

Number of changes/inserts	2
Feed rate when turning	0.1 - 0.3 mm
Cutting depth a_p	0.4 - 2 mm
Grade	HBZ120
Tool material	Carbide
ISO code indexable insert	ZCMX 130408
Corner radius	0.8 mm

Cutting speed v_c main application	90 - 200 m/min
Cutting conditions	continuous
Coating	PVD
Feed rate when drilling	0.03 - 0.12 mm
Main application	M
suitable for tool dia. D_c	25 mm
Type of product	Indexable insert for turning