

Garant**ZCMX 130408, Grade: HBZ140**

Order data

Order number	268444 HBZ140
GTIN	4062406392826
Item class	21E

Description

Version:

General-purpose medium grit substrate with PVD coating. First choice for turning and drilling applications.

suitable for tool dia. D_c : 25 mm

Grade: HBZ140

Cutting depth a_p : 0.4 - 2 mm

Feed rate when turning: 0.1 - 0.3 mm

Feed rate when drilling: 0.03 - 0.12 mm

Cutting speed v_c main application: 50 - 190 m/min

Technical description

Grade	HBZ140
Feed rate when drilling	0.03 - 0.12 mm
ISO code indexable insert	ZCMX 130408
Cutting depth a_p	0.4 - 2 mm
Tool material	Carbide

Corner radius	0.8 mm
Coating	PVD
Cutting speed v_c main application	50 - 190 m/min
Feed rate when turning	0.1 - 0.3 mm
Number of changes/inserts	2
Cutting conditions	slightly interrupted
Main application	M
suitable for tool dia. D_c	25 mm
Type of product	Indexable insert for turning