

Garant**CDCT S40101, Grade: HB7035**

Order data

Order number	268520 HB7035
GTIN	4062406056902
Item class	21I

Description

CDCT S40101 HB7035 Grade: HB7035

Chip breaker: SF

Cutting depth a_p : 0.05 - 0.23 mm

Feed f : 0.03 - 0.25 mm/rev.

Cutting speed v_c main application: 60 - 150 m/min

Cutting speed v_c secondary application: 60 - 150 m/min

Technical description

Finishing/roughing assignment	Finishing
Main application	P
Corner radius	0.1 mm
Feed f	0.03 - 0.25 mm/rev.
Cutting speed v_c main application	60 - 150 m/min
Grade	HB7035
Cutting depth a_p	0.05 - 0.23 mm

Secondary application	K
Cutting speed v_c secondary application	60 - 150 m/min
Tool material	Carbide
Cutting conditions	continuous
Chip breaker	SF
Coating	TiN
ISO code indexable insert	CDCT S40101
Number of changes/inserts	2
Type of product	Indexable insert for turning