

Garant
CDCT S40102, Grade: HB7035


Order data

Order number	268530 HB7035
GTIN	4062406210649
Item class	21I

Description

CDCT S40102 HB7035 Grade: HB7035
 Chip breaker: SF
 Cutting depth a_p : 0.05 - 0.23 mm
 Feed f : 0.03 - 0.25 mm/rev.
 Cutting speed v_c main application: 60 - 150 m/min
 Cutting speed v_c secondary application: 60 - 150 m/min

Technical description

Secondary application	K
Cutting speed v_c main application	60 - 150 m/min
Tool material	Carbide
Main application	P
Cutting speed v_c secondary application	60 - 150 m/min
Chip breaker	SF
Cutting depth a_p	0.05 - 0.23 mm

Grade	HB7035
Finishing/roughing assignment	Finishing
Corner radius	0.2 mm
Cutting conditions	continuous
Feed f	0.03 - 0.25 mm/rev.
Coating	TiN
ISO code indexable insert	CDCT S40102
Number of changes/inserts	2
Type of product	Indexable insert for turning