

Garant**CDCT S40102, Grade: HB7410**

Order data

Order number	268530 HB7410
GTIN	4062406057411
Item class	21I

Description

CDCT S40102 HB7410 Grade: HB7410

Chip breaker: TIS

Cutting depth a_p : 0.05 - 0.23 mmFeed f : 0.05 - 0.23 mm/rev.Cutting speed v_c main application: 40 - 90 m/min

Technical description

Cutting speed v_c main application	40 - 90 m/min
Cutting conditions	continuous
Main application	Ti
Corner radius	0.2 mm
Feed f	0.05 - 0.23 mm/rev.
Tool material	Carbide
Cutting depth a_p	0.05 - 0.23 mm

Chip breaker	TIS
Grade	HB7410
Finishing/roughing assignment	Finishing
Coating	TiN
ISO code indexable insert	CDCT S40102
Number of changes/inserts	2
Type of product	Indexable insert for turning