

**Garant****CDCT S40102, Grade: HU7310**

## Order data

Order number	268530 HU7310
GTIN	4062406057398
Item class	21I

## Description

CDCT S40102 HU7310 Grade: HU7310

Chip breaker: AF

Cutting depth  $a_p$ : 0.05 - 0.75 mmFeed  $f$ : 0.03 - 0.25 mm/rev.Cutting speed  $v_c$  main application: 50 - 300 m/min

## Technical description

Corner radius	0.2 mm
Tool material	Carbide
Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Main application	N
Grade	HU7310
Cutting speed $v_c$ main application	50 - 300 m/min
Cutting depth $a_p$	0.05 - 0.75 mm

Feed f	0.03 - 0.25 mm/rev.
Chip breaker	AF
Coating	uncoated
ISO code indexable insert	CDCT S40102
Number of changes/inserts	2
Type of product	Indexable insert for turning