

Garant
GPCT S50104, Grade: HB7035


Order data

Order number	268570 HB7035
GTIN	4062406057565
Item class	21I

Description

GPCT S50104 HB7035 Grade: HB7035
 Chip breaker: SF
 Cutting depth a_p : 0.05 - 0.35 mm
 Feed f : 0.03 - 0.25 mm/rev.
 Cutting speed v_c main application: 60 - 150 m/min
 Cutting speed v_c secondary application: 60 - 150 m/min

Technical description

Corner radius	0.4 mm
Cutting depth a_p	0.05 - 0.35 mm
Secondary application	K
Finishing/roughing assignment	Finishing
Tool material	Carbide
Feed f	0.03 - 0.25 mm/rev.
Cutting speed v_c secondary application	60 - 150 m/min

Main application	P
Cutting speed v_c main application	60 - 150 m/min
Grade	HB7035
Chip breaker	SF
Cutting conditions	continuous
Coating	TiN
ISO code indexable insert	GPCT S50104
Number of changes/inserts	2
Type of product	Indexable insert for turning