

**Garant**
**GPCT S50104, Grade: HB7125-1**


### Order data

Order number	268570 HB7125-1
GTIN	4062406057602
Item class	211

### Description

GPCT S50104 HB7125-1 Grade: HB7125-1  
 Chip breaker: VS  
 Cutting depth  $a_p$ : 0.05 - 0.35 mm  
 Feed  $f$ : 0.05 - 0.23 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 140 m/min

### Technical description

Cutting speed $v_c$ main application	60 - 140 m/min
Cutting depth $a_p$	0.05 - 0.35 mm
Finishing/roughing assignment	Finishing
Feed $f$	0.05 - 0.23 mm/rev.
Chip breaker	VS
Tool material	Carbide
Main application	M

Cutting conditions	continuous
Corner radius	0.4 mm
Grade	HB7125-1
Coating	uncoated
ISO code indexable insert	GPCT S50104
Number of changes/inserts	2
Type of product	Indexable insert for turning