Garant

GPCT S50104, Grade: HB7410



Order data

Order number	268570 HB7410
GTIN	4062406057589
Item class	21I

Description

GPCT S50104 HB7410 Grade: HB7410
Chip breaker: TIS
Cutting depth a_p: 0.05 - 0.35 mm
Feed f: 0.05 - 0.23 mm/rev.
Cutting speed v_c main application: 40 - 90 m/min

Technical description

Cutting depth a_p	0.05 - 0.35 mm
Main application	Ti
Corner radius	0.4 mm
Cutting speed v_c main application	40 - 90 m/min
Cutting conditions	continuous
Grade	HB7410
Tool material	Carbide

Chip breaker	TIS
Feed f	0.05 - 0.23 mm/rev.
Finishing/roughing assignment	Finishing
Coating	TiN
ISO code indexable insert	GPCT S50104
Number of changes/inserts	2
Type of product	Indexable insert for turning