

**Garant****GCCT 060202, Grade: HB7125-1**

## Order data

|              |                 |
|--------------|-----------------|
| Order number | 268590 HB7125-1 |
| GTIN         | 4062406057671   |
| Item class   | 21I             |

## Description

GCCT 060202 HB7125-1 Grade: HB7125-1  
Chip breaker: VS  
Cutting depth  $a_p$ : 0.05 - 0.35 mm  
Feed  $f$ : 0.05 - 0.23 mm/rev.  
Cutting speed  $v_c$  main application: 60 - 140 m/min

## Technical description

|                               |                     |
|-------------------------------|---------------------|
| Main application              | M                   |
| Corner radius                 | 0.2 mm              |
| Finishing/roughing assignment | Finishing           |
| Grade                         | HB7125-1            |
| Chip breaker                  | VS                  |
| Cutting conditions            | continuous          |
| Feed $f$                      | 0.05 - 0.23 mm/rev. |

|                                      |                              |
|--------------------------------------|------------------------------|
| Cutting speed $v_c$ main application | 60 - 140 m/min               |
| Tool material                        | Carbide                      |
| Cutting depth $a_p$                  | 0.05 - 0.35 mm               |
| Coating                              | uncoated                     |
| ISO code indexable insert            | GCCT 060202                  |
| Number of changes/inserts            | 2                            |
| Type of product                      | Indexable insert for turning |