

Garant**GCCT 060202, Grade: HB7410**

Order data

Order number	268590 HB7410
GTIN	4062406057657
Item class	21I

Description

GCCT 060202 HB7410 Grade: HB7410

Chip breaker: TIS

Cutting depth a_p : 0.05 - 0.35 mmFeed f : 0.05 - 0.23 mm/rev.Cutting speed v_c main application: 40 - 90 m/min

Technical description

Tool material	Carbide
Cutting speed v_c main application	40 - 90 m/min
Feed f	0.05 - 0.23 mm/rev.
Cutting conditions	continuous
Cutting depth a_p	0.05 - 0.35 mm
Chip breaker	TIS
Grade	HB7410

Main application	Ti
Finishing/roughing assignment	Finishing
Corner radius	0.2 mm
Coating	TiN
ISO code indexable insert	GCCT 060202
Number of changes/inserts	2
Type of product	Indexable insert for turning