

Garant
GCCT 060204, Grade: HB7035


Order data

Order number	268600 HB7035
GTIN	4062406057688
Item class	211

Description

GCCT 060204 HB7035 Grade: HB7035
 Chip breaker: SF
 Cutting depth a_p : 0.05 - 0.35 mm
 Feed f : 0.03 - 0.25 mm/rev.
 Cutting speed v_c main application: 60 - 150 m/min
 Cutting speed v_c secondary application: 60 - 150 m/min

Technical description

Cutting depth a_p	0.05 - 0.35 mm
Secondary application	K
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Cutting conditions	continuous
Main application	P
Tool material	Carbide

Cutting speed v_c secondary application	60 - 150 m/min
Chip breaker	SF
Cutting speed v_c main application	60 - 150 m/min
Grade	HB7035
Feed f	0.03 - 0.25 mm/rev.
Coating	TiN
ISO code indexable insert	GCCT 060204
Number of changes/inserts	2
Type of product	Indexable insert for turning