

Garant
TDAT 070101, Grade: HB7035


Order data

Order number	268620 HB7035
GTIN	4062406057732
Item class	21I

Description

TDAT 070101 HB7035 Grade: HB7035

Chip breaker: SF

Cutting depth a_p : 0.05 - 0.23 mm

Feed f : 0.03 - 0.25 mm/rev.

Cutting speed v_c main application: 60 - 150 m/min

Cutting speed v_c secondary application: 60 - 150 m/min

Technical description

Chip breaker	SF
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	60 - 150 m/min
Feed f	0.03 - 0.25 mm/rev.
Cutting depth a_p	0.05 - 0.23 mm
Secondary application	K
Tool material	Carbide
Corner radius	0.1 mm

Cutting conditions	continuous
Main application	P
Cutting speed v_c secondary application	60 - 150 m/min
Grade	HB7035
Coating	TiN
ISO code indexable insert	TDAT 070101
Number of changes/inserts	3
Type of product	Indexable insert for turning