

Garant
TDAT 070101, Grade: HB7125-1


Order data

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|--------------|-----------------|
| Order number | 268620 HB7125-1 |
| GTIN | 4062406057770 |
| Item class | 21I |

Description

TDAT 070101 HB7125-1 Grade: HB7125-1

Chip breaker: VS

Cutting depth a_p : 0.05 - 0.23 mm

Feed f : 0.05 - 0.23 mm/rev.

Cutting speed v_c main application: 60 - 140 m/min

Technical description

| | |
|-------------------------------|---------------------|
| Cutting depth a_p | 0.05 - 0.23 mm |
| Corner radius | 0.1 mm |
| Finishing/roughing assignment | Finishing |
| Grade | HB7125-1 |
| Tool material | Carbide |
| Cutting conditions | continuous |
| Chip breaker | VS |
| Feed f | 0.05 - 0.23 mm/rev. |
| Main application | M |

| | |
|--------------------------------------|------------------------------|
| Cutting speed v_c main application | 60 - 140 m/min |
| Coating | uncoated |
| ISO code indexable insert | TDAT 070101 |
| Number of changes/inserts | 3 |
| Type of product | Indexable insert for turning |