

Garant
TDAT 070102, Grade: HB7035


Order data

Order number	268630 HB7035
GTIN	4062406057787
Item class	21I

Description

TDAT 070102 HB7035 Grade: HB7035

Chip breaker: SF

 Cutting depth a_p : 0.05 - 0.23 mm

 Feed f : 0.03 - 0.25 mm/rev.

 Cutting speed v_c main application: 60 - 150 m/min

 Cutting speed v_c secondary application: 60 - 150 m/min

Technical description

Cutting speed v_c main application	60 - 150 m/min
Chip breaker	SF
Grade	HB7035
Feed f	0.03 - 0.25 mm/rev.
Finishing/roughing assignment	Finishing
Cutting conditions	continuous
Corner radius	0.2 mm
Tool material	Carbide

Main application	P
Cutting speed v_c secondary application	60 - 150 m/min
Secondary application	K
Cutting depth a_p	0.05 - 0.23 mm
Coating	TiN
ISO code indexable insert	TDAT 070102
Number of changes/inserts	3
Type of product	Indexable insert for turning