

Garant
TDAT 070102, Grade: HB7125-1


Order data

Order number	268630 HB7125-1
GTIN	4062406057824
Item class	21I

Description

TDAT 070102 HB7125-1 Grade: HB7125-1

Chip breaker: VS

Cutting depth a_p : 0.05 - 0.23 mm

Feed f : 0.05 - 0.23 mm/rev.

Cutting speed v_c main application: 60 - 140 m/min

Technical description

Finishing/roughing assignment	Finishing
Corner radius	0.2 mm
Cutting speed v_c main application	60 - 140 m/min
Main application	M
Tool material	Carbide
Chip breaker	VS
Feed f	0.05 - 0.23 mm/rev.
Cutting conditions	continuous
Cutting depth a_p	0.05 - 0.23 mm

Grade	HB7125-1
Coating	uncoated
ISO code indexable insert	TDAT 070102
Number of changes/inserts	3
Type of product	Indexable insert for turning