

**Garant**
**TDAT 070102, Grade: HB7410**


### Order data

Order number	268630 HB7410
GTIN	4062406057800
Item class	21I

### Description

TDAT 070102 HB7410 Grade: HB7410

Chip breaker: TIS

Cutting depth  $a_p$ : 0.05 - 0.23 mm

Feed  $f$ : 0.05 - 0.23 mm/rev.

Cutting speed  $v_c$  main application: 40 - 90 m/min

### Technical description

Corner radius	0.2 mm
Cutting depth $a_p$	0.05 - 0.23 mm
Cutting speed $v_c$ main application	40 - 90 m/min
Grade	HB7410
Feed $f$	0.05 - 0.23 mm/rev.
Finishing/roughing assignment	Finishing
Cutting conditions	continuous
Chip breaker	TIS
Tool material	Carbide

Main application	Ti
Coating	TiN
ISO code indexable insert	TDAT 070102
Number of changes/inserts	3
Type of product	Indexable insert for turning