

Garant
TDAT 070104, Grade: HB7410


Order data

Order number	268640 HB7410
GTIN	4062406057855
Item class	21I

Description

TDAT 070104 HB7410 Grade: HB7410

Chip breaker: TIS

Cutting depth a_p : 0.05 - 0.23 mm

Feed f : 0.05 - 0.23 mm/rev.

Cutting speed v_c main application: 40 - 90 m/min

Technical description

Grade	HB7410
Main application	Ti
Finishing/roughing assignment	Finishing
Feed f	0.05 - 0.23 mm/rev.
Cutting conditions	continuous
Chip breaker	TIS
Cutting depth a_p	0.05 - 0.23 mm
Tool material	Carbide
Cutting speed v_c main application	40 - 90 m/min

Corner radius	0.4 mm
Coating	TiN
ISO code indexable insert	TDAT 070104
Number of changes/inserts	3
Type of product	Indexable insert for turning