KOMET

DOHT 11T304 neutral, W79, Type: BK6425



Order data

Order number	268860 BK6425
GTIN	4047109225374
Item class	24T

Description

DOHT 11T304 neutral BK6425 Grade: BK6425
Feed f: 0.05 - 0.25 mm/rev.
Cutting speed v_c main application: 120 - 300 m/min
Cutting speed v_c secondary application: 100 - 180 m/min

Technical description

Cutting speed v_c main application	120 - 300 m/min
Feed f	0.05 - 0.25 mm/rev.
Secondary application	M
Cutting speed v_c secondary application	100 - 180 m/min
Cutting conditions	slightly interrupted
Main application	P
Grade	BK6425
ISO code indexable insert	DOHT 11T304 N

Number of changes/inserts	2
Product name attribute	W79
Rake	12 degrees
Type of product	Indexable insert for turning