Garant

Mini insert for internal boring out, with chip breaker right-hand, HB720, ∅ Dmin: 11 mm

Order data

Order number	270021 11
GTIN	4062406564896
Item class	21I

Description

Mini insert for internal boring out, with chip breaker right-hand 11 mmMinimum ∅ D_{min}: 11 mm
Insert size ∅ d: 8 mm
Insert thickness T: 4 mm
Tip centre offset L_3: 6.7 mm
maximum cutting depth t_{max}: 2.3 mm
Radius R: 0.2 mm

Technical description

Insert size ∅ d	8 mm
Tip centre offset L_3	6.7 mm
Radius R	0.2 mm
Minimum ∅ D_{min}	11 mm
Insert thickness T	4 mm
maximum cutting depth $a_{p\ max}$	0.15 - 0.5 mm
Feed f	0.02 - 0.03 mm/rev.

Wedge angle α	70 degrees
maximum cutting depth t_{max}	2.3 mm
Grade	HB720
Type of product	Mini indexable insert