

Garant
Mini insert for internal boring out, with chip breaker right-hand, HB720, \varnothing Dmin: 7,8 mm

Order data

Order number	270021 7,8
GTIN	4062406564872
Item class	21I

Description

Mini insert for internal boring out, with chip breaker right-hand 7,8 mm Minimum \varnothing D_{min}: 7.8 mm
 Insert size \varnothing d: 6 mm
 Insert thickness T: 3.65 mm
 Tip centre offset L₃: 4.65 mm
 maximum cutting depth t_{max}: 1.3 mm
 Radius R: 0.2 mm

Technical description

Wedge angle α	70 degrees
Feed f	0.02 - 0.03 mm/rev.
maximum cutting depth a _{p max}	0.15 - 0.5 mm
maximum cutting depth t _{max}	1.3 mm
Insert size \varnothing d	6 mm
Tip centre offset L ₃	4.65 mm
Radius R	0.2 mm

Minimum $\varnothing D_{\min}$	7.8 mm
Insert thickness T	3.65 mm
Grade	HB720
Type of product	Mini indexable insert