

Garant

**Mini insert for internal grooving, full radius right-hand, HB720, \varnothing Dmin / W:
11/1,2 mm**


Order data

Order number	270050 11/1,2
GTIN	4062406566241
Item class	21I

Description

Mini insert for internal grooving, full radius right-hand 11/1,2 mm Minimum \varnothing D_{min}: 11 mm
 Insert size \varnothing d: 8 mm
 Groove width w: 1.2 mm
 Insert thickness T: 4 mm
 Tip centre offset L₃: 6.7 mm
 Radius R: 0.6 mm

Technical description

maximum cutting depth t _{max}	2.3 mm
Feed f	0.02 - 0.03 mm/rev.
Tip centre offset L ₃	6.7 mm
Insert thickness T	4 mm
Insert size \varnothing d	8 mm
Groove width w	1.2 mm
Minimum \varnothing D _{min}	11 mm

Radius R	0.6 mm
Grade	HB720
Type of product	Mini indexable insert