

Garant

**Mini insert for internal grooving, full radius right-hand, HB720, Ø Dmin / W:
11/2,0 mm**


Order data

Order number	270050 11/2,0
GTIN	4062406566258
Item class	21I

Description

Mini insert for internal grooving, full radius right-hand 11/2,0 mm Minimum $\varnothing D_{\min}$: 11 mm
 Insert size $\varnothing d$: 8 mm
 Groove width w : 2 mm
 Insert thickness T : 4 mm
 Tip centre offset L_3 : 6.7 mm
 Radius R : 1 mm

Technical description

Feed f	0.02 - 0.03 mm/rev.
maximum cutting depth t_{\max}	2.3 mm
Insert size $\varnothing d$	8 mm
Groove width w	2 mm
Minimum $\varnothing D_{\min}$	11 mm
Tip centre offset L_3	6.7 mm
Insert thickness T	4 mm

Radius R	1 mm
Grade	HB720
Type of product	Mini indexable insert