

Garant

**Mini insert for internal grooving, full radius right-hand, HB720, \varnothing D_{min} / W:
8/2,0 mm**


Order data

Order number	270050 8/2,0
GTIN	4062406566227
Item class	21I

Description

Mini insert for internal grooving, full radius right-hand 8/2,0 mm Minimum \varnothing D_{min}: 8 mm
 Insert size \varnothing d: 6 mm
 Groove width w: 2 mm
 Insert thickness T: 3.6 mm
 Tip centre offset L₃: 4.8 mm
 Radius R: 1 mm

Technical description

Tip centre offset L ₃	4.8 mm
maximum cutting depth t _{max}	1 mm
Insert size \varnothing d	6 mm
Minimum \varnothing D _{min}	8 mm
Groove width w	2 mm
Insert thickness T	3.6 mm
Feed f	0.02 - 0.03 mm/rev.

Radius R	1 mm
Grade	HB720
Type of product	Mini indexable insert