

Garant
Parting-off insert neutral, HB7035, Groove width w: 6,0 mm

Order data

Order number	273190 6,0
GTIN	4062406085377
Item class	21H

Description
Version:

With protective chamfer. For increased metal removal rate, higher-tensile steels and interrupted cutting (feed rates increased by 10 %).

Corner radius: 0.3 mm

Feed f in steel < 900 N/mm²: 0.17 mm/rev.

Technical description

Tool material	Carbide
Groove width w	6 mm
Coating	TiCN
Feed f in steel < 900 N/mm ²	0.17 mm/rev.
Corner radius	0.3 mm
Main application	P
Cutting conditions	slightly interrupted
Grade	HB7035
Number of changes/inserts	1

Indexable insert profile	neutral
Type of product	Indexable insert for grooving