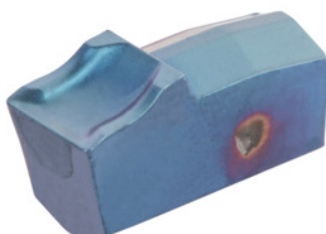


Garant**Parting-off insert neutral, HB9140, Groove width w: 6,0 mm****Order data**

Order number	273294 6,0
GTIN	4062406085827
Item class	21H

Description**Version:**

With protective chamfer. For increased metal removal rate, higher-tensile steels and interrupted cutting (feed rates increased by 10 %).

Corner radius: 0.3 mm

Feed f in steel < 900 N/mm²: 0.17 mm/rev.

Technical description

Feed f in steel < 900 N/mm ²	0.17 mm/rev.
Corner radius	0.3 mm
Groove width w	6 mm
Tool material	Carbide
Coating	TiAlN ²
Main application	M
Cutting conditions	heavily interrupted
Grade	HB9140
Number of changes/inserts	1

Indexable insert profile

neutral

Type of product

Indexable insert for grooving