

Garant

eco grooving tool reinforced, right-hand, Blade height h_5 / groove width w : 32/3 mm


Order data

Order number	273854 32/3
GTIN	4045197989192
Item class	21W

Description
Version:

With eco cooling directly to the cutting edge and additional rake face cooling.
With coolant transfer for toolholders from other manufacturers.

Attention:

Please order the assembly key No. 279920 separately.

Note:

Please order the assembly key No. 279920 separately. From 19.5 mm groove depth onwards the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670.

axial grooving possible: no

for maximum workpiece \varnothing : 65 mm

Height h_1 : 25 mm

Overall length L_{tot} : 87.5 mm

Technical description

Groove width w	3 mm
Overall length L_{tot}	87.5 mm
Blade height h_5	32 mm
Height h_1	25 mm
for maximum workpiece \varnothing	65 mm

Application type	right-hand
Through-coolant	yes
axial grooving possible	no
Type of product	Parting-off tool