

eco grooving tool reinforced, right-hand, Blade height h5 / groove width w: 32/3L mm



Order data

Order number	273854 32/3L
GTIN	4045197989314
Item class	21W

Description

Version:

With eco cooling directly to the cutting edge and additional rake face cooling. With coolant transfer for toolholders from other manufacturers.

Attention:

Please order the assembly key No. 279920 separately.

Note:

Please order the assembly key No. 279920 separately. From 19.5 mm groove depth onwards the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670.

axial grooving possible: no

for maximum workpiece Ø: 90 mm

Height h₁: 25 mm

Overall length Ltot: 100 mm

Technical description

Overall length L _{tot}	100 mm
for maximum workpiece Ø	90 mm
Height h ₁	25 mm
Blade height h₅	32 mm
Application type	right-hand

Through-coolant	yes
axial grooving possible	no
Type of product	Parting-off tool