

Garant
eco grooving tool, neutral, Type: 26/3 mm

Order data

Order number	273856 26/3
GTIN	4045197989345
Item class	21W

Description
Version:

With eco cooling directly to the cutting edge and additional rake face cooling.
With coolant transfer for toolholders from other manufacturers.

Application:

For deep grooves and parting off large diameters.

Suitable for :

Toolholder No. 273893 – 273894 or No. 319132 – 319133 (VDI toolholder).

Spare part:

Blanking screw No. 279828 1.

Attention:

Please order the assembly key No. 279920 separately.

Note:

Please order the assembly key No. 279920 separately. From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670. Toolholder No. 273868 or No. 319132 – 319133 (VDI toolholder).

axial grooving possible: no

for maximum workpiece \varnothing : 85 mm

Height h_1 : 21.4 mm

Overall length L_{tot} : 120 mm

Technical description

Height h_1	21.4 mm
Blade height h_5	26 mm

for maximum workpiece \varnothing	85 mm
Overall length L_{tot}	120 mm
Groove width w	3 mm
maximum groove depth	43 mm
Application type	neutral
Through-coolant	yes
axial grooving possible	no
Type of product	Parting-off tool