Garant

eco grooving tool, neutral, Type: 32/3 mm

Order data

Order number	273856 32/3
GTIN	4045197989369
Item class	21W

Description

Version:
With eco cooling directly to the cutting edge and additional rake face cooling.
With coolant transfer for toolholders from other manufacturers.
Application:
For deep grooves and parting off large diameters.
Suitable for :
Toolholder No. 273893 – 273894 or No. 319132 – 319133 (VDI toolholder).
Spare part:
Blanking screw No. 279828 1.
Attention:
Please order the assembly key No. 279920 separately.
Note:
Please order the assembly key No. 279920 separately. From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670.
axial grooving possible: no
for maximum workpiece ∅: 110 mm
Height h_1: 25 mm
Overall length L_{tot}: 150 mm

Technical description

Blade height h_5	32 mm
Height h_1	25 mm

Overall length L_{tot}	150 mm
for maximum workpiece ∅	110 mm
maximum groove depth	56 mm
Groove width w	3 mm
Application type	neutral
Through-coolant	yes
axial grooving possible	no
Type of product	Parting-off tool