

Garant**eco grooving tool, neutral, Type: 32/4 mm****Order data**

Order number	273856 32/4
GTIN	4045197989376
Item class	21W

Description**Version:**

With eco cooling directly to the cutting edge and additional rake face cooling.
With coolant transfer for toolholders from other manufacturers.

Application:

For deep grooves and parting off large diameters.

Suitable for :

Toolholder No. 273893 – 273894 or No. 319132 – 319133 (VDI toolholder).

Spare part:

Blanking screw No. 279828 1.

Attention:

Please order the assembly key No. 279920 separately.

Note:

Please order the assembly key No. 279920 separately. From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670.

axial grooving possible: no

for maximum workpiece Ø: 110 mm

Height h_1 : 25 mm

Overall length L_{tot} : 150 mm

Technical description

for maximum workpiece Ø	110 mm
Blade height h_5	32 mm

Overall length L_{tot}	150 mm
Groove width w	4 mm
Height h_1	25 mm
maximum groove depth	56 mm
Application type	neutral
Through-coolant	yes
axial grooving possible	no
Type of product	Parting-off tool