

**Garant**

**eco grooving tool strengthened, left-hand, Blade height h<sub>5</sub> / groove width w: 32/3L mm**


**Order data**

Order number	273865 32/3L
GTIN	4045197983572
Item class	21W

**Description**
**Version:**

With eco cooling directly to the cutting edge and additional rake face cooling.

**Suitable for :**

Toolholders No. 273893 – 273894; 319132 20/50.

**Attention:**

Please order the assembly key No. 279920 separately.

**Note:**

Please order the assembly key No. 279920 separately. From 19.5 mm groove depth onwards the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670.

axial grooving possible: no

for maximum workpiece Ø: 90 mm

Height h<sub>1</sub>: 25 mm

Overall length L<sub>tot</sub>: 122 mm

**Technical description**

Blade height h <sub>5</sub>	32 mm
Overall length L <sub>tot</sub>	122 mm
for maximum workpiece Ø	90 mm
Height h <sub>1</sub>	25 mm
Groove width w	3 mm

Application type	left-hand
Through-coolant	yes
axial grooving possible	no
Type of product	Parting-off tool