

Garant
Rectangular profile cutter insert, HB720, Ø Dmin groove D1/D2: 8/12 mm

Order data

Order number	273973 8/12
GTIN	4062406127916
Item class	21H

Description
Attention:

Ordering size = minimum groove \varnothing .
 Capable of cutting larger groove \varnothing without modification.
 $D_1 = D_{\min}$ internal \varnothing .
 $D_2 = D_{\min}$ external \varnothing .
 L type with larger groove depth t_{\max} .
 Insert thickness T: 8.8 mm
 Tip centre offset L_3 : 9 mm
 maximum cutting depth t_{\max} : 3 mm
 Radius R: 0.2 mm
 Groove width w: 2 mm
 Feed f: 0.01 - 0.02 mm/rev.

Technical description

Tip centre offset L_3	9 mm
Feed f	0.01 - 0.02 mm/rev.
Insert thickness T	8.8 mm
maximum cutting depth t_{\max}	3 mm

Radius R	0.2 mm
Groove width w	2 mm
Grade	HB720
Type of product	Mini indexable insert