

Garant
Round profile cutter insert, HB720, Ø Dmin groove D1/D2: 7/12L mm

Order data

Order number	273975 7/12L
GTIN	4062406127985
Item class	21H

Description
Attention:

Ordering size = minimum groove Ø.
 Capable of cutting larger groove Ø without modification.
 $D_1 = D_{\min}$ internal Ø.
 $D_2 = D_{\min}$ external Ø.
 L type with larger groove depth t_{\max} .
 Insert thickness T: 10.7 mm
 Tip centre offset L_3 : 9 mm
 maximum cutting depth t_{\max} : 5 mm
 Radius R: 1.25 mm
 Groove width w: 2.5 mm
 Feed f: 0.01 - 0.02 mm/rev.

Technical description

Radius R	1.25 mm
Feed f	0.01 - 0.02 mm/rev.
maximum cutting depth t_{\max}	5 mm
Tip centre offset L_3	9 mm

Insert thickness T	10.7 mm
Groove width w	2.5 mm
Grade	HB720
Type of product	Mini indexable insert