

Garant
Round profile cutter insert, HB720, Ø Dmin groove D1/D2: 8/12L mm

Order data

Order number	273975 8/12L
GTIN	4062406127978
Item class	21H

Description
Attention:

Ordering size = minimum groove Ø.

Capable of cutting larger groove Ø without modification.

$D_1 = D_{\min}$ internal Ø.

$D_2 = D_{\min}$ external Ø.

L type with larger groove depth t_{\max} .

Insert thickness T: 10.7 mm

Tip centre offset L_3 : 9 mm

maximum cutting depth t_{\max} : 5 mm

Radius R: 1 mm

Groove width w: 2 mm

Feed f: 0.01 - 0.02 mm/rev.

Technical description

Feed f	0.01 - 0.02 mm/rev.
Radius R	1 mm
Tip centre offset L_3	9 mm
maximum cutting depth t_{\max}	5 mm

Insert thickness T	10.7 mm
Groove width w	2 mm
Grade	HB720
Type of product	Mini indexable insert