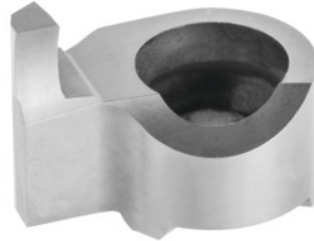


Garant
Rectangular profile cutter insert, HB720, Ø Dmin groove D1/D2: 12/14 mm

Order data

Order number	273977 12/14
GTIN	4062406127381
Item class	21H

Description
Attention:

Ordering size = minimum groove \varnothing .
 Capable of cutting larger groove \varnothing without modification.
 $D_1 = D_{\min}$ internal \varnothing .
 $D_2 = D_{\min}$ external \varnothing .
 L type with larger groove depth t_{\max} .
 Minimum pre-drill $\varnothing D_{\min}$: 14 mm
 Insert thickness T: 7.7 mm
 Tip centre offset L_3 : 9 mm
 maximum cutting depth t_{\max} : 1.5 mm
 Radius R: 0.2 mm
 Groove width w: 1 mm

Technical description

Radius R	0.2 mm
Tip centre offset L_3	9 mm
Insert thickness T	7.7 mm
Feed f	0.01 - 0.02 mm/rev.

maximum cutting depth t_{\max}	1.5 mm
Groove width w	1 mm
Minimum pre-drill $\varnothing D_{\min}$	14 mm
Grade	HB720
Type of product	Mini indexable insert