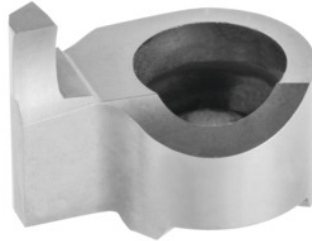


Garant**Rectangular profile cutter insert, HB720, Ø Dmin groove D1/D2: 8/14 mm**

Order data

Order number	273977 8/14
GTIN	4062406127749
Item class	21H

Description

Attention:

Ordering size = minimum groove Ø.

Capable of cutting larger groove Ø without modification.

$D_1 = D_{\min}$ internal Ø.

$D_2 = D_{\min}$ external Ø.

L type with larger groove depth $t_{\max}$.

Minimum pre-drill Ø $D_{\min}$: 14 mm

Insert thickness T: 9.2 mm

Tip centre offset L_3 : 9 mm

maximum cutting depth $t_{\max}$: 3 mm

Radius R: 0.2 mm

Groove width w: 3 mm

Technical description

Radius R	0.2 mm
Tip centre offset L_3	9 mm
maximum cutting depth $t_{\max}$	3 mm
Insert thickness T	9.2 mm

Feed f	0.01 - 0.02 mm/rev.
Groove width w	3 mm
Minimum pre-drill $\varnothing D_{\min}$	14 mm
Grade	HB720
Type of product	Mini indexable insert