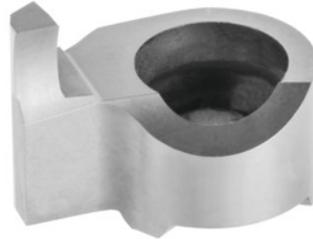


**Garant**
**Rectangular profile cutter insert, HB720, Ø Dmin groove D1/D2: 9/14 mm**

**Order data**

Order number	273977 9/14
GTIN	4062406127725
Item class	21H

**Description**
**Attention:**

Ordering size = minimum groove Ø.  
 Capable of cutting larger groove Ø without modification.  
 $D_1 = D_{\min}$  internal Ø.  
 $D_2 = D_{\min}$  external Ø.  
 L type with larger groove depth  $t_{\max}$ .  
 Minimum pre-drill Ø  $D_{\min}$ : 14 mm  
 Insert thickness T: 9.2 mm  
 Tip centre offset  $L_3$ : 9 mm  
 maximum cutting depth  $t_{\max}$ : 3 mm  
 Radius R: 0.2 mm  
 Groove width w: 2.5 mm

**Technical description**

Radius R	0.2 mm
Feed f	0.01 - 0.02 mm/rev.
Tip centre offset $L_3$	9 mm
maximum cutting depth $t_{\max}$	3 mm

Insert thickness T	9.2 mm
Groove width w	2.5 mm
Minimum pre-drill $\varnothing D_{\min}$	14 mm
Grade	HB720
Type of product	Mini indexable insert