

Garant
**Medium blade carrier for face grooving, left-hand, Ø range Groove D1 / D2:
19/30 mm**

Order data

Order number	274012 19/30
GTIN	4062406094102
Item class	21U

Description
Version:

For inserts No. 275000 – 275015.

Application:

In conjunction with toolholder No. 274002.

Supplied with:

Without clamping screws (these are supplied with the toolholders).

Attention:

Without clamping screws (these are supplied with the toolholders). Please order the assembly key No. 279940 1 separately.

Note:

D_1 = minimum Ø for the first groove / D_2 = maximum Ø for the first cut.

Technology values should be reduced by 30 – 50% depending on the clamping situation and material.

Groove width w : 3 mm

maximum cutting depth t_{max} : 16 mm

Technical description

maximum 1st groove Ø D_2	30 mm
maximum cutting depth t_{max}	16 mm
minimum 1st groove Ø D_1	19 mm

Application type	left-hand
Groove width w	3 mm
Type of product	Cutting head