

**Garant**

**Medium blade carrier for face grooving, left-hand, Ø range Groove D1 / D2:  
34/50 mm**



## Order data

|              |               |
|--------------|---------------|
| Order number | 274016 34/50  |
| GTIN         | 4062406094966 |
| Item class   | 21U           |

## Description

**Version:**

For inserts No. 275000 – 275015.

**Application:**

In conjunction with toolholder No. 274002.

**Supplied with:**

Without clamping screws (these are supplied with the toolholders).

**Attention:**

Without clamping screws (these are supplied with the toolholders). Please order the assembly key No. 279940 1 separately.

**Note:**

$D_1$  = minimum Ø for the first groove /  $D_2$  = maximum Ø for the first cut.

Technology values should be reduced by 30 – 50% depending on the clamping situation and material.

Groove width w: 3 mm

maximum cutting depth  $t_{\max}$ : 14 mm

## Technical description

|                                  |       |
|----------------------------------|-------|
| maximum cutting depth $t_{\max}$ | 14 mm |
| minimum 1st groove Ø $D_1$       | 34 mm |
| maximum 1st groove Ø $D_2$       | 50 mm |

|                  |              |
|------------------|--------------|
| Application type | left-hand    |
| Groove width w   | 3 mm         |
| Type of product  | Cutting head |