

Garant

Medium blade carrier for face grooving, right-hand, Ø range Groove D1 / D2: 27/40 mm



Order data

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| Order number | 274020 27/40 |
| GTIN | 4062406093877 |
| Item class | 21U |

Description

Version:

For inserts No. 275000 – 275015.

Application:

In conjunction with toolholder No. 274002.

Supplied with:

Without clamping screws (these are supplied with the toolholders).

Attention:

Without clamping screws (these are supplied with the toolholders). Please order the assembly key No. 279940 1 separately.

Note:

D_1 = minimum Ø for the first groove / D_2 = maximum Ø for the first cut.

Technology values should be reduced by 30 – 50% depending on the clamping situation and material.

Groove width w : 4 mm

maximum cutting depth t_{max} : 24 mm

Technical description

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|---------------------------------|-------|
| maximum 1st groove Ø D_2 | 40 mm |
| maximum cutting depth t_{max} | 24 mm |
| minimum 1st groove Ø D_1 | 27 mm |

| | |
|------------------|--------------|
| Application type | right-hand |
| Groove width w | 4 mm |
| Type of product | Cutting head |