

Garant

**Medium blade carrier for face grooving, left-hand, Ø range Groove D1 / D2:
27/40 mm**



Order data

Order number	274022 27/40
GTIN	4062406094232
Item class	21U

Description

Version:

For inserts No. 275000 – 275015.

Application:

In conjunction with toolholder No. 274002.

Supplied with:

Without clamping screws (these are supplied with the toolholders).

Attention:

Without clamping screws (these are supplied with the toolholders). Please order the assembly key No. 279940 1 separately.

Note:

D₁ = minimum Ø for the first groove / D₂ = maximum Ø for the first cut.

Technology values should be reduced by 30 – 50% depending on the clamping situation and material.

Groove width w: 4 mm

maximum cutting depth t_{max}: 24 mm

Technical description

maximum cutting depth t _{max}	24 mm
minimum 1st groove Ø D ₁	27 mm
maximum 1st groove Ø D ₂	40 mm

Application type	left-hand
Groove width w	4 mm
Type of product	Cutting head