

**Garant**
**Medium blade carrier for face grooving, right-hand, Ø range Groove D1 / D2:  
32/50 mm**

**Order data**

Order number	274024 32/50
GTIN	4062406094706
Item class	21U

**Description**
**Version:**

For inserts No. 275000 – 275015.

**Application:**

In conjunction with toolholder No. 274002.

**Supplied with:**

Without clamping screws (these are supplied with the toolholders).

**Attention:**

Without clamping screws (these are supplied with the toolholders). Please order the assembly key No. 279940 1 separately.

**Note:**

$D_1$  = minimum  $\varnothing$  for the first groove /  $D_2$  = maximum  $\varnothing$  for the first cut.

Technology values should be reduced by 30 – 50% depending on the clamping situation and material.

Groove width  $w$ : 4 mm

maximum cutting depth  $t_{max}$ : 16 mm

**Technical description**

minimum 1st groove $\varnothing D_1$	32 mm
maximum cutting depth $t_{max}$	16 mm
maximum 1st groove $\varnothing D_2$	50 mm

Application type	right-hand
Groove width w	4 mm
Type of product	Cutting head