

## Garant

**Medium-Plus blade carrier for face grooving, left-hand, Ø range Groove D1 / D2: 342/999 mm**



### Order data

Order number	274042 342/999
GTIN	4062406094317
Item class	21U

### Description

**Version:**

For grooving inserts No. 275021 – 275048.  $D_2 = 999$  in the size designation corresponds to theoretically infinite.

**Application:**

In conjunction with toolholder No. 274002.

**Supplied with:**

Without clamping screws (these are supplied with the toolholders).

**Attention:**

Without clamping screws (these are supplied with the toolholders). Please order the assembly key No. 279940 1 separately.

**Note:**

$D_1$  = minimum Ø for the first groove /  $D_2$  = maximum Ø for the first cut.

Technology values should be reduced by 30 – 50% depending on the clamping situation and material.

Groove width  $w$ : 4 mm

maximum cutting depth  $t_{max}$ : 32 mm

### Technical description

minimum 1st groove Ø $D_1$	342 mm
maximum 1st groove Ø $D_2$	999 mm

maximum cutting depth $t_{\max}$	32 mm
Application type	left-hand
Groove width $w$	4 mm
Type of product	Cutting head