

Garant**Medium-Plus blade carrier for face grooving, right-hand, Ø range Groove D1 / D2: 122/180 mm**

Order data

Order number	274044 122/180
GTIN	4062406204396
Item class	21U

Description

Version:

For grooving inserts No. 275021 – 275048. $D_2 = 999$ in the size designation corresponds to theoretically infinite.

Application:

In conjunction with toolholder No. 274002.

Supplied with:

Without clamping screws (these are supplied with the toolholders).

Attention:

Without clamping screws (these are supplied with the toolholders). Please order the assembly key No. 279940 1 separately.

Note:

D_1 = minimum Ø for the first groove / D_2 = maximum Ø for the first cut.

Technology values should be reduced by 30 – 50% depending on the clamping situation and material.

Groove width w : 4 mm

maximum cutting depth t_{\max} : 20 mm

Technical description

maximum cutting depth t_{\max}	20 mm
maximum 1st groove Ø D_2	180 mm

minimum 1st groove Ø D ₁	122 mm
Application type	right-hand
Groove width w	4 mm
Type of product	Cutting head