

Garant

Medium-Plus blade carrier for face grooving, left-hand, Ø range Groove D1 / D2: 172/250 mm



Order data

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| Order number | 274046 172/250 |
| GTIN | 4062406095222 |
| Item class | 21U |

Description

Version:

For grooving inserts No. 275021 – 275048. $D_2 = 999$ in the size designation corresponds to theoretically infinite.

Application:

In conjunction with toolholder No. 274002.

Supplied with:

Without clamping screws (these are supplied with the toolholders).

Attention:

Without clamping screws (these are supplied with the toolholders). Please order the assembly key No. 279940 1 separately.

Note:

D_1 = minimum Ø for the first groove / D_2 = maximum Ø for the first cut.

Technology values should be reduced by 30 – 50% depending on the clamping situation and material.

Groove width w : 4 mm

maximum cutting depth t_{\max} : 22 mm

Technical description

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|----------------------------------|--------|
| minimum 1st groove Ø D_1 | 172 mm |
| maximum cutting depth t_{\max} | 22 mm |

| | |
|-------------------------------------|--------------|
| maximum 1st groove Ø D ₂ | 250 mm |
| Application type | left-hand |
| Groove width w | 4 mm |
| Type of product | Cutting head |