



Carbide inserts for axial grooving right-hand, Ø Dmin groove D1/D2: 12/20 mm



Order data

Order number	274054 12/20
GTIN	4062406239053
Item class	21L

Description

Version:

With through-coolant and additional flank face cooling.

Attention:

Ordering size = minimum groove Ø.

Capable of cutting larger groove Ø without modification.

$D_1 = D_{\min}$ internal Ø.

$D_2 = D_{\min}$ external Ø.

L type with larger groove depth $t_{\max}$.

Through-coolant: yes

Shank Ø d: 8 mm

Groove width w: 4 mm

Tip centre offset F: 1.6 mm

Overall length L_{tot} : 80 mm

maximum cutting depth $t_{\max}$: 43 mm

Feed f: 0.01 - 0.03 mm

Technical description

Feed f	0.01 - 0.03 mm
Tip centre offset F	1.6 mm
Groove width w	4 mm
maximum cutting depth $t_{\max}$	43 mm
Shank Ø d	8 mm
Overall length L_{tot}	80 mm

Through-coolant	yes
Type of product	Cutter insert for turning